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Headlight Cleaner Instructions

READ INSTRUCTIONS BEFORE STARTING. HEADLIGHTS STAY ON VEHICLE, NOT TO BE DONE IN DIRECT SUN OR WIND. PARK VEHICLE IN THE SHADE FOR 30 MINUTES BEFORE STARTING. WILL NOT HARM PAINT OR CHROME. KEEP FROM FREEZING. CAP BOTTLES WHEN NOT IN USE AS #3 WILL THICKEN AND VOID GUARANTEE.

A. Follow the instructions

1. Follow the instructions to the letter and you will have a pair of headlights with a like new appearance and long lasting protection.

B. Time, place and conditions.

1. Restoration is best done in the A.M. hours of the day when temperature is below 90 degrees.
2. Vehicle should be in shaded area for 30 minutes before starting restoration, this cools the lenses.

C. Extra Protection

1. KEEP LENSES CLEAN, & under normal driving conditions you should expect 1-2 years of protection.
2. 3-4 times a year polish the lenses with automotive wax or when you wash your vehicle polish with spray furniture polish this will keep your headlights looking great all the time.

INSTRUCTIONS

STEP 1. DAMAGE REMOVAL. (Work both lenses before proceeding to Step II).

IMPORTANT: DAMAGE REMOVAL IS CRITICAL, if it is incomplete the final results will be unsatisfactory. This step will determine the quality of the restoration so please..... TAKE YOUR TIME AND MAKE IT RIGHT

A. Bottle #1 Poly prep (red liquid) put on the nozzle cap. To be used with all 4 grits of sanding.

1. Apply just enough of #1 to keep the lens wet during sanding. This will assist in damage removal and keeps the sandpaper from loading up with damaged plastic.

B. Start with 400 grit sandpaper.

1. Fold the sandpaper in half and then fold in half again. This will give you 4 areas to sand with.
2. You may want to tape off around headlight to protect paint and chrome.
3. With firm pressure start sanding in a horizontal motion until the entire lens has been worked. Some headlights will require AGGRESSIVE SANDING to remove the damaged plastic so don't be concerned about putting your weight into it. You will see a yellowish or brownish color develop on the lens, this is the damaged plastic being removed.
4. To check your progress wipe the lens dry and rub the lens with your fingertips, if you feel any rough spots or can see any damage re-work the lens until completely smooth to the touch and has a uniform appearance.
5. Some headlights are only damaged across the top of the lens and the balance of lens is in good condition (Pontiac Grand Am, Pontiac Grand Prix). Do not try to remove the good protective hard coat as is very difficult to do. Sand the damaged plastic as before but make sure the transition from the damaged part of the lens to the hardcoat is smooth to the touch (this is called feathering). You will still need to sand the balance of the lens but not as aggressively as a lens with complete damage.

STEP 2. LENS PREPARATION (Work both lenses before proceeding to Step III).

A. 1000 grit sandpaper (fold like the 400 grit)

1. As with the 400 grit apply enough of #1 to keep the lens wet during sanding.
2. Sand in a horizontal motion working the entire lens until the 400 grit sanding pattern has been removed.
3. Using the same process, as with the 1000 grit, work the entire lens with 2000 and then the 3000 grit in a circular motion. For best results, on headlights with clear lenses, repeat the use of the 3000 grit sandpaper. If you run out of #1 a light weight lubricant can be used such as (WD-40).

B. Bottle #2 Poly clean (blue liquid) remove cap.

1. Apply a small amount of #2 to a clean paper towel (about 2" in diameter) and wipe the entire lens. Not only does #2 clean the lens it will give a preview of what the finished lens will look like. If you are not satisfied with what you see re-work the unsatisfactory area until you are satisfied. Now wipe the lens dry. As the #2 evaporates do not be alarmed if the lens develops a whitish appearance, this is normal, The #3 Polyseal will clear up the lenses. Now clean the other lens.

STEP 3. RESURFACING THE LENS.

NOT TO BE DONE IN DIRECT SUN OR WIND.

The application of #3 needs to be done fairly quickly as #3 sets up quicker than paint or varnish. The higher the outside temperature the quicker you need to be.

A. Bottle #3 Poly seal (amber liquid) put on spout cap.

B. Apply about ¼ of the Poly seal to one side and across the tip of the Polybrush.

1. If you are restoring large headlights (99 Intrepid, 99 Mustang, 99 Cougar etc.) apply about 1/3 to 1/2 of the Poly seal to the brush. Make sure not to use more than ½ of the poly seal per headlight.

C. Applying #3

1. Using the poly brush apply #3 around the edges of the lens. Now brush in horizontal strokes until the entire lens has an even smooth coat of sealer. Lightly brush out runs and/or bubbles. If bubbles are still visible wait about 30 seconds and lightly brush out bubbles. DO NOT OVER BRUSH as this will leave dry spots and streaks on the lens. Brush strokes will disappear as #3 is self leveling. Clean up any excess from paint and chrome with #2 on a paper towel as when #3 dries it cannot be removed. Now using the same procedure do the other lens.
2. Do not drive your vehicle for 1 hour or until dry to the touch and do not wash for 24 hours. Brush can be cleaned with paint thinner. Mixing chemicals or not capping bottles, when not in use, will void guarantee.

BUSINESS OPPORTUNITY

For automotive related businesses and automotive aftermarket vendors we offer two commercial systems. The #4 system will restore 20+ pair of headlights and the #8 system will restore 40+ pair of headlights.

FREE ADVERTISING AND INTERNET MARKETING IS INCLUDED

when you purchase a commercial system.

We let you advertise FREE for 6 months on WeCleanHeadlights.com, WeFixHeadlights.com, & WeRestoreHeadlights.com, when a commercial system is purchased (Availability Permitting).

Other CyberComm sites below may be helpful. These are our automotive related sites; for other areas like residential or rental sites, go to LetsGetHelp.com

WeFixWindshields.com	WeFixLeather.com	WeTintWindows.com
WeFixBumpers.com	WeFixUpholstery.com	WeDetailCars.com
WeFixWheels.com	WeRepairPlastic.com	WeDoAutoRepair.com
WeFixDings.com	WeCleanLeather.com	RentOurCars.com
WeTransportCars.com	CallAWrecker.com	WeTuneCars.com
WeTestEmissions.com	LetUsTowIt.com	WeRentRVs.com
WeChangeOil.com	CallATowTruck.com	RentOurTrucks.com
WeDoBodyWork.com	WeSellEngines.com	WeFixScratchedGlass.com
WeDoTouchUps.com	WeInspectCars.com	RentOurVans.com
WeRentExoticCars.com	WeParkCars.com	WeFixTransmissions.com